

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

Date: 09.04.02	Job No.: 00685	ADR Yes/No: Y	ADR Date: 09.01.30	ECN #: 09-554
Product No.: D212-664, D205-594		Created By: UP	Approved By: MP	
Product Name: Crosstube		Checked By: PJ	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	U 09.04.03
Production Engineering Coord	Y	EC/DD	15 09.04.03
Production Document Control	Y	JLD	39 09.04.03
Customer Technical Support	Y	DStw	18 09.04.03

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	Y	JM	15 09.04.03
Marketing	Y	SW	30 09.04.03
Customer Order Processing	N		

Reason for Change:
- Add 214 compatible kits

Documents Affected:
Release
- DSI 9445 Rev. A
- DSI 9455 Rev. A
- D212-682 Rev. E

PARTS MUST COMPLY ☐ PREVIOUS PARTS SATISFACTORY ☒

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatibility Matrix	Y	DS		18.04.04
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	Y			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		09.04.02
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		09.04.02
10	Update Controlled PDF Files	Y	KJ		09.04.02
11	Update Master Document List (MDL)	Y	CP	594 Rev. F / 664 Rev. H	09.04.02
12	Update Document Record (DR)	Y	KJ	594 Rev. J / 664 Rev. N	09.04.02
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	Y	KJ		09.04.02
16	Update / Verify ARC Database	Y	KJ		09.04.02
17	Create / Update Change Record Form	Y	KJ	Add 'B' kits at CHG 001	09.04.02
18	Create / Update PPP's	Y	KJ		09.04.02
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	CP		09.04.02
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		09.04.02
22					
23					

Description / Action:
- DSI 9445 / 9455 / D212-682 add additional 'B' kits for compatibility with 214 aircraft
- Update PPP for D212-664-101/-107/-201/-207 and D205-596-101/-103/-105/-107 and D205-594-011/-013 to remove 214 from aircraft compatible list
- New PPP for D212-664-101B /-107B/-201B/-207B at CHG 001, only compatible with 214 a/c
- New PPP for D205-596-101B/-103B/-105B/-107B and D205-594-011B/-013B at CHG 001, only compatible with 214 a/c
- Add appropriate DSI to all D212-664-101/-107/-201/-207, D205-596-101/-103/-105/-107, and/or D205-594-011/-013 kits in stock, no need to change labels.
- Note that all the 'B' kits have the supports located 13.75" away from xtube centerline (instead of 14.00"). New IPPs for B kits should reference DSI. Eng to create DEO shortly to revise all dwgs.

ECN Verified & Complete: MP

Date: 09/04/14